

Product Specification

PRODUCT SPECIFICATION	Date of Creation:	07.10.15		
	Issue Number:	5	R-Date:	05.09.2024

Product Name	FRANKFURTS (MANUFACTURED MEAT)
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Product Code (s)	DESCRIPTION	APN/EAN	TUN/GTIN	BRAND	PACK SIZE = UNIT/CARTON
FRCOCK	FRANKFURTS			Pendle Ham & Bacon	2 kg x7packets/carton

1. PRODUCT DESCRIPTION

Selected beef & chicken meat mixed with other ingredients, filled in collagen casing, steam cooked, quickly chills and packed. Product must be cooked prior to consumption.

2. PRODUCT PARAMETERS:

Finished Product	Weight-Portion	80-100 gm- 8 inches length
	Temperature	0-3°C
	NET Weight / Pack	2 kg
	Piece Count / Pack	20-25 pcs
Physical Defects	Metal Detection Inspection	Ferrous, Non Ferrous, Stainless (316)
Sensory	Appearance	Frankfurt's smooth red and the texture spongy.
	Colour	Reddish brown
	Flavour	Cooked Frankfurt is mild spicy in flavour.
Microbiological/Chemical	E.coli	N/D 0.1g
	Listeria monocytogenes:	N/D 25g
	Salmonella:	N/D 25g
	Sodium Nitrite	Maximum 125mg/kg

3. INGREDIENT DECLARATION

Meat including beef (70%)& chicken (20%), water, maize starch, salt, rice flour, **soy protein**, mineral salt(451), sugar, hydrolysed vegetable protein, anti-oxidant(316),preservative(221), dried vegetable, Fermented rice, food acid(330,270,325), spice extracts, flavour enhancer(635), preservative(250), Anti-caking agent(554), smoke flavour, Natural Identical Flavour, Natural Colour(163).

4. PHOTO

Finished Product in Bag



Finished Product in Carton



5. PACKAGING AND LABELING

COMPONENTS	SUPPLIER	ACTION
Inner		
Plastic Bags	Approved Supplier	Place product into the bag.
Outer		
Standard Carton External :	Approved Supplier	Place packets in carton
Carton Label	Approved Supplier	Place product label in allocated label area. To include Batch marking and use by date.
Pallet Configuration	9 cartons per row, stack 7 layers high – total of 63 maximum cartons per pallet	

6. LABELING

Carton Label	Place product label at the end of carton. To include: Product Name, Batch Number, Use
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by Date, Net Weight, Storage Instructions, Company Name, Address, Made in Australia, Licence No. 20562.

7. STORAGE CONDITIONS AND SHELF LIFE

STORAGE CONDITIONS	SHELF LIFE
Keep refrigerated and store at 0 to 3 Degree Celsius.	Gas flushed packed : 28 days (unopen)

8. NUTRITIONAL DECLARATION

Average Serving per package	2KG=20-25			
Average Serving Size (in g) :	25g			
	Average Quantity Per Serving		Average Quantity Per 100g	
Energy	145	KJ	581	KJ
Protein	3.6	g	14.2	g
Fat	1.9	g	7.6	g
-saturated	0.6	g	2.4	g
Carbohydrate	0.9	g	3.6	g
-sugars	0.1	g	0.5	g
Sodium	218	mg	871	mg
Quantities stated above are average only.				

9. CLAIMS

Claim	Criteria	Justification	Yes/No
GLUTEN FREE	Casein & whey not detected in product	Product is made from gluten free ingredients	Yes

10. ALLERGEN STATEMENT

Contains :	SOY,SULPHITES
May be present:	Nil

11. Allergens

VITAL ANALYSIS:	REQUIRED:	#REF!	CODE:	#REF!
PARAMETERS		PRESENCE(YES/NO)	DESCRIPTION OF INGREDIENT	
Gluten & their product i.e. wheat, rye, barley, oats, spelt, etc		No		
Crustacean & their products		No		
Fish & fish products		No		
Egg & egg products		No		
Milk & milk products		No		
Peanuts & their products		No		
Tree nuts & their products (doesn't inc. coconut)		No		
Sesame seeds & their products		No		
Soybeans & their products		Yes		
Added sulphites^10mg/kg(10ppm)		Yes		
Royal Jelly		No		
Bee Pollen		No		
Propolis		No		

Lupin	No	
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12. COUNTRY OF ORIGIN	
Mark(x)	STATEMENT
No	Product of Australia
No	Made in Australia (>50% of the product and production cost incurred in Australia)
X	Made in Australia from at least 90% Australian Ingredients

13. GMO & IRRADIATED PRODUCT	
NO	Genetically Modified - does this product contain genetically modified materials according to food standard Australia New Zealand
NO	Not Irradiated – does this product contain materials that have been irradiated , according to food standards Australia New Zealand

14.MANUFACTURING SITE	
X	Pendle Ham & Bacon Curers, 138 Bungaree Road, Pendle Hill, NSW-2145

15. DISTRIBUTION METHOD	
All deliveries will be supplied in food licensed vehicles (as per state food transportation requirements).Product to be received in a fresh state to be transported in a vehicle in clean and sound condition.	

16. SENSITIVE CONSUMER	
Intended for general consumption	

17. SPECIFICATION ISSUE HISTORY			
ISSUE NUMBER	REASON (LIST SECTION UPDATED)	DATE	NAME
2R-5	UPDATED SPECIFICATION	09.01.2024	Bob

18.APPROVAL			
NAME	POSITION	DATE	SIGNATURE
	Production Manager	09.01.2024	
	Packing Manager	-	
	QA Manager	-	
	Managing Director	-	